
1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name ARMAFLEX 520 ADHESIVE
Synonym(s) ARMACELL ARMAFLEX 520

1.2 Uses and uses advised against

Use(s) ADHESIVE

1.3 Details of the supplier of the product

Supplier name ARMACELL AUSTRALIA PTY LTD
Address 13 - 17 Nathan Road, Dandenong, Victoria, 3175, AUSTRALIA
Telephone (03) 8710 5999
Fax (03) 8710 5900
Email info.au@armacell.com
Website <http://www.armacell.com.au>

1.4 Emergency telephone number(s)

Emergency (03) 8710 5999, 0418 607 066

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Flammable Liquids: Category 2
Aspiration Hazard: Category 1
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
Toxic to Reproduction: Category 2
Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2
Aquatic Toxicity (Chronic): Category 2

2.2 Label elements

Signal word

DANGER

Pictogram(s)



Hazard statement(s)

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

PRODUCT NAME ARMAFLEX 520 ADHESIVE**Prevention statement(s)**

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P321	Specific treatment is advised - see first aid instructions.
P331	Do NOT induce vomiting.
P362	Take off contaminated clothing and wash before re-use.
P370 + P378	In case of fire: Use appropriate media for extinction.
P391	Collect spillage.

Storage statement(s)

P403 + P233 + P235	Store in a well-ventilated place. Keep cool. Keep container tightly closed.
P405	Store locked up.

Disposal statement(s)

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
N-HEXANE	110-54-3	203-777-6	30 to 60%
ACETONE	67-64-1	200-662-2	10 to 30%
TOLUENE	108-88-3	203-625-9	10 to 30%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
SYNTHETIC RESIN(S)	-	-	10 to 30%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Highly flammable. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Vapour may form explosive mixtures with air. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights and mobile phones when handling. Earth containers when dispensing fluids.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

- 3YE
- 3 Alcohol Resistant Foam is the preferred firefighting medium but, if it is not available, normal foam can be used.
- Y Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Contain spill and run-off.
- E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, preferably flammables store, removed from direct sunlight, incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation and fire protection systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acetone	SWA (AUS)	500	1185	1000	2375
Toluene	SWA (AUS)	50	191	150	574
n-Hexane	SWA (AUS)	20	72	--	--

Biological limits

Ingredient	Determinant	Sampling Time	BEI
ACETONE	Acetone in urine	End of shift	-
	Aniline released from haemoglobin in blood	End of shift	-
	p-Aminophenol in urine	End of shift	50 mg/L
N-HEXANE	2,5-Hexanedione in urine (without hydrolysis)	End of shift at end of workweek	0.4 mg/L
TOLUENE	o-Cresol in urine	End of shift	0.02 mg/L
	Toluene in urine	End of shift	0.03 mg/L
	Toluene in blood	Prior to last shift of workweek	0.02 mg/L

Reference: ACGIH Biological Exposure Indices

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/ explosive vapours may accumulate in poorly ventilated areas. Vapours may travel some distance to an ignition source and flash back. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVA or viton (R) gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. At high vapour levels, wear an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW LIQUID
Odour	SOLVENT ODOUR
Flammability	HIGHLY FLAMMABLE
Flash point	-20°C
Boiling point	> 66°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	> 1 (Air = 1)
Specific gravity	0.82
Solubility (water)	INSOLUBLE
Vapour pressure	180 mm Hg @ 20°C
Upper explosion limit	13 % (based on hexane and acetone)
Lower explosion limit	1.1 % (based on hexane and acetone)
Partition coefficient	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	155 cps to 195 cps
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	> 60 %
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Information available for the product:

No known toxicity data is available for this product. Based on available data, the classification criteria are not met.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
N-HEXANE	25 g/kg (rat)	3000 mg/kg (rabbit)	48000 ppm/4 hours (rat)
ACETONE	3000 mg/kg (mouse)	> 9400 uL/kg (guinea)	44000 mg/m ³ /4 hours
TOLUENE	636 mg/kg (rat)	14100 µL/kg (rabbit)	400 ppm/24 hours

Skin

Irritating to the skin. Contact may result in irritation, redness, rash and dermatitis.

Eye

Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness.

Sensitization

Not classified as causing skin or respiratory sensitisation.

Mutagenicity

Not classified as a mutagen.

Carcinogenicity

Not classified as a carcinogen.

Reproductive

Suspected of damaging fertility or the unborn child.

STOT – single exposure

Over exposure may result in dizziness and drowsiness.

STOT – repeated exposure

Long-term exposure to low concentrations damages the respiratory and central nervous system. Symptoms include pulmonary irritation, headaches, dizziness, muscular fatigue, weakness and occasional, transient tremors.

Aspiration

Aspiration into the lungs may cause chemical pneumonitis and pulmonary oedema. May be fatal if swallowed and enters airways.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

If aromatic hydrocarbons are released to soil, they will evaporate from near-surface soil & leach to groundwater. Biodegradation occurs in soil & groundwater but may be slow, especially at high concentrations, which can be toxic to microorganisms. Will exist largely as vapour in air. Half life in atmosphere depends on particular hydrocarbon (eg 1-2 days (xylene); 3 hrs-1 day (toluene)).

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Wearing the protective equipment outlined, ensure all ignition sources are extinguished. For small quantities, absorb on paper, sand or similar and evaporate under a fume cupboard or open area. For large volumes, atomise into incinerator (mixing with more flammable solvent if required) or recycle by gravimetric separation, distilling & reusing. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1133	1133	1133
14.2 Proper Shipping Name	ADHESIVES containing flammable liquid	ADHESIVES containing flammable liquid	ADHESIVES containing flammable liquid
14.3 Transport hazard class	3	3	3
14.4 Packing Group	II	II	II

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code •3YE
GTEPG 3A1
EMS F-E, S-D

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

PRODUCT NAME ARMAFLEX 520 ADHESIVE

Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
Hazard codes	F	Flammable
	N	Dangerous for the environment
	Repr.	Reproductive toxin
	Xi	Irritant
	Xn	Harmful
Risk phrases	R11	Highly flammable.
	R36/38	Irritating to eyes and skin.
	R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
	R51/53	Toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.
	R62	Possible risk of impaired fertility.
	R63	Possible risk of harm to the unborn child.
	R65	Harmful: May cause lung damage if swallowed.
	R67	Vapours may cause drowsiness and dizziness.
Safety phrases	S16	Keep away from sources of ignition - No smoking.
	S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
	S29	Do not empty into drains.
	S33	Take precautionary measures against static discharges.
	S35	This material and its container must be disposed of in a safe way.
	S51	Use only in well ventilated areas.
	S61	Avoid release to the environment. Refer to special instructions/safety data sheets.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information	RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary. WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures. PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made. HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.
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PRODUCT NAME ARMAFLEX 520 ADHESIVE**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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